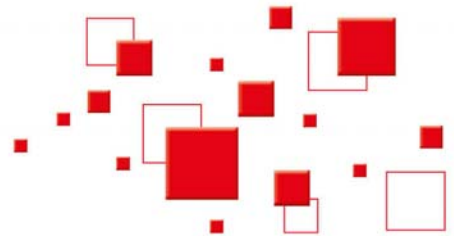








EUROXY CP



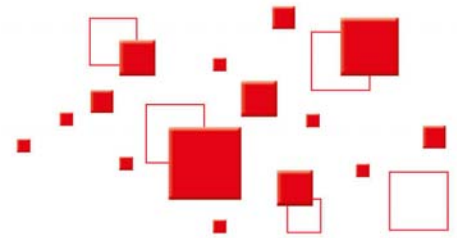
Chromate-free epoxy primer filler

	EUROXY CP EUROXY CP Reactive FR 500 / R 2200 / R 2300	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 15 g
	Вискозитет при 20°C: ISO 4 cup: DIN 4 cup:	40 to 50 seconds 18 to 20 seconds	
	Potlife: 8 hours in a sealed container		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1,7 – 1,9 mm 1,6 – 1,8 mm	0.7 bar at the nozzle 2.0 bar
	Number of spraycoats: Film thickness:	Primer filler (sanding) 2 40 – 50 µm	
	Drying at 20°C: Drying at 60°C:	8 hours 30 min.	
	(short wave) (medium wave)	11 min. 10 – 15 min.	







Finishing

	dry with P400
	wet with P800

EUROXY CP



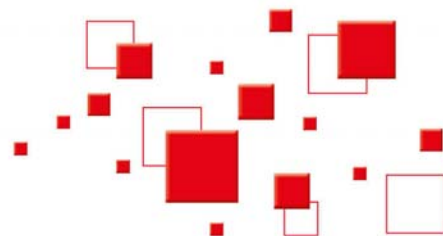
Chromate-free epoxy primer filler

	EUROXY CP EUROXY CP Reactive FR 500 / R 2200 / R 2300	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 15 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	40 to 50 seconds 18 to 20 seconds	
	Potlife: 8 hours in a sealed container		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1,3 – 1,9 mm 1,3 – 1,8 mm	0.7 bar at the nozzle 2.0 bar
	Number of spraycoats: Film thickness:	Primer 1 thin 15 – 20 µm	
	Drying at 20°C:	15 min.	
	(short wave) (medium wave)	11 min. 10 – 15 min.	







Finishing

Primer: wet-on-wet application of R-M 2K primer filler intermediate sanding is required when flash-off time exceeds 10 hours at 20°C.

EUROXY CP



Chromate-free epoxy wet-on-wet primer filler

	EUROXY CP EUROXY CP Reactive FR 500 / R 2200 / R 2300	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 15 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	40 to 50 seconds 18 to 20 seconds	
	Potlife: 8 hours in a sealed container		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1,3 – 1,9 mm 1,3 – 1,8 mm	0.7 bar at the nozzle 2.0 bar
	Number of spraycoats: Film thickness:	wet-on-wet primer filler 1 – 2 30 – 40 µm	
	Drying at 20°C: Drying at 60°C:	20 min. /	
	(short wave) (medium wave)	/ /	

Finishing

Wet-on-wet primer filler: wet-on-wet application of R-M topcoat. Intermediate sanding is required when flash-off time exceeds 10 hours at 20°C.

Safety instructions

2004/42/II B(c1)(540)459: The EU limit value for this product (product category: IIB.c1) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 459 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.