








Technical Information

ONYX HD



	ONYX HD mixing formula* HYDROMIX * contains SPECIAL CRYSTAL BASE, Mixing Clear HB002 and further mixing bases if necessary.	100% by vol. 60% by vol.	depending on color 60 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	42 to 68 seconds 18 to 25 seconds	
	Potlife: ONYX HD ready for use: 1 week in a sealed plastic vessel.		
	Please search the color database for the color code to check whether a specific ground coat color is required for "Step 1" to reproduce the desired color.		
	HVLP gravity-feed spraygun	1.4 – 1.5 mm	0.7 bar at the nozzle
	Spraycoats: Film thickness: Flash off until mat after each spraycoat.	1 or 2 + 1 coat to match the effect 12 – 15 µm	
	Drying at 20°C: Drying at 60°C:	approx. 15 min. Possibility to speed up the process with additional air flow approx. 10 min. + cooling	
	Drying IR	1st spraycoat, flash off at room temperature until mat. 2nd spraycoat, at 40 – 50°C (max 60°C) surface temperature to mat surface + cooling. Harmonizing coat, flash off at room temperature until mat	

Finishing

Apply one of the recommended R-M clears. ONYX HD basecoats may be over coated with the same product after the indicated drying times.

Safety instructions

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.