



TECHNICAL SHEET



PF/9110 | 7040 | 7016

UHS PRIMER FILLER

DESCRIPTION

PF/ is a UHS primer designed for car refinish. It stands out for its high hiding power, easy application and fast sandability. Adhesion on: steel, aluminum, galvanized, GRP, PP-EPDM, ABS.

COLORS

Mixing the 3 base colors of the PF range you can achieve different shades of gray for a right hiding power of each of the colors of the W6000 series.

	9110	7035	7040	7107	7016
PF/9110	100	75	—	—	—
PF/7040	—	25	100	75	—
PF/7016	—	—	—	25	100

SURFACE PREPARATION

Before starting with the repair, sand, clean and degrease correctly with degreaser SO/1020-SO/4020. Recoatable with the W6000 Series.

On plastic surfaces not included on this technical data sheet, first apply the plastic addition promoter SP/1895.

APPLICATION INSTRUCTIONS

Leave 5 minutes between layers or until matt surface. Avoid high film thickness to prevent delays in the process or shrinkage in the finish coat. Apply a fine and uniform layer facilitating a finish of the painting system with excellent levelling and sharpness.

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APPLICATION

APPLICATION			 Weight			
	Mixing ratio	PF/ 9110-7040-7016	100			
	Volume	HA/8010 Slow	11	1,25h.		
		HA/8020 Medium	11	1,25h		
		HA/8030 Fast	11	1,25h		
		HA/8040 Extra-Fast	11	1h		
	Mixing ratio	PF/ 9110-7040-7016	100			
	Volume	HA/8045 Slow	13	1,25h.		
		HA/8055 Medium	13	1,25h		
		HA/8065 Fast	13	1h		
		HA/8070 Extra-Fast	13	45´		
	Application	25-30"				
	viscosity	S0/5000 10-15%				
		S0/5040 10-15% for temperatures >25°C				
	Gravity spraygun	1,4 – 1,8 mm				
	Application pressure	2-2,5 bar				
	Nr of layers	1 – 3 coats				
	Thickness	75-100 mμ				
	Thinner evaporation	5´-10´ between layers				
	time	5´-10´ before force drying				
	Drying time	HA/8010	HA/8020	HA/8030	HA/8040	
	20°C [to manipulate]	HA/8045	HA/8055	HA/8065	HA/8070	
	IR Middle wave	30´	30´	30´	30´	
	60°C	10-12´	10-12´	8-10´	8-10´	
		20´	20´	15-20´	15-20´	

ATTENTION: In the case of flexible or semi-flexible plastic supports, it is possible to add 5% of SINNEK PL / 7078 additive on component A. The proportions of hardener and thinners remain the same.

FINISH

	20°C	IR Middle wave	60°C
 Sanding	P320 P400	HA/8010/8045 2h. HA/8020/8055 2h. HA/8030/8065 1,5h. HA/8040/8070 1h.	After drying and cooling



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SAFETY AND HYGIENE

Recommendable to use the appropriate personal protective equipment during application to avoid irritation of breathing tract, skin and eye irritation.

For professional use only.

STORAGE

Keep covered in a dry and ventilated place, avoiding direct exposure to sunlight. We advise Temperature above 5°C, recommended between 15-30°C.

VOC

PF/ has a lower organic solvent content than the traditional, compliant with the European Norm 2004/42/CE II(C) [540] <540 g/l

The information contained in this Technical Data Sheet is based on our knowledge and experience and with it we try to advise and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. FOR PROFESSIONAL USE EXCLUSIVELY.

SINNEK

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