

EpoxyPROTECT Grey

P 2A23 Primer filler, grey



by Surventis

Application	Advance Series - undercoat solutions.
Key Features	Multiple usage as primer filler, wet-on-wet filler. For good corrosion protection and finish.
Remarks	Minimum temperature for air drying: +15°C.

Handling



Product is suitable on

- Sheet steel
- Galvanized sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork

Mixing Ratio

4:1:1



Mixing Ratio

100 % by volume

P 2A23 - Primer filler, grey



Hardener

25 % by volume

H 2A23 - Epoxy hardener



Thinner

25 % by volume

R 2A24 - Thinner, medium
R 2A34 - Thinner, slow

Spray Viscosity



at 20°C

DIN 4: 18-20 s
ISO 4: 40-50 s

Potlife at 20°C

8 h

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Application	 Compliant Gravity Spray Gun	 HVLP Spray Gun
Application Pressure	2 bar	
Nozzle Pressure		0.7 bar
Nozzle Size	1.6 -1.8	1.7 -1.9
Number of Coats	2	
Film thickness	40-50 µm	

Drying



Drying at 20°C 8 h



Drying at 60°C 30 min



Infrared (short wave) 11 min

Sanding



Orbital sanding, dry P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety Advice

It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

2004/42/IIB(ci)(540)459: The EU limit value for this product (product category: IIB.ci) in ready-for-use form is max 540 g/l. The VOC content of this product is 459 g/l.

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